

**HYDROGEN PEROXIDE AS ECOLOGICAL OXIDANT FOR
CATALYTIC OXIDATION PROCESSES:
CYCLOHEXANE OXIDATION OVER 5 WT.-% V₂O₅-AL₂O₃ XEROGEL**

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The fast deterioration of environment has sought the replacement of environmentally hazardous liquid acid and base catalysts used in several petrochemical and chemical industries and more attention is so being paid to the use of heterogeneous catalysts.

Synthesis of porous materials offers a new possibility for the creation of catalysts that are effective in many industrial processes. In this work we present our results on the synthesis of 5% V₂O₅-Al₂O₃ xerogel; which is investigated in the cyclohexane oxidation reaction with hydrogen peroxide as oxidant.

The H₂O₂ decomposition yields environmentally benign water and oxygen; and the use of acetone as solvent was shown the high conversion into cyclohexanol and cyclohexanone mixture (an important intermediate for manufacturing 6,6 nylon) with 88.75% selectivity.